

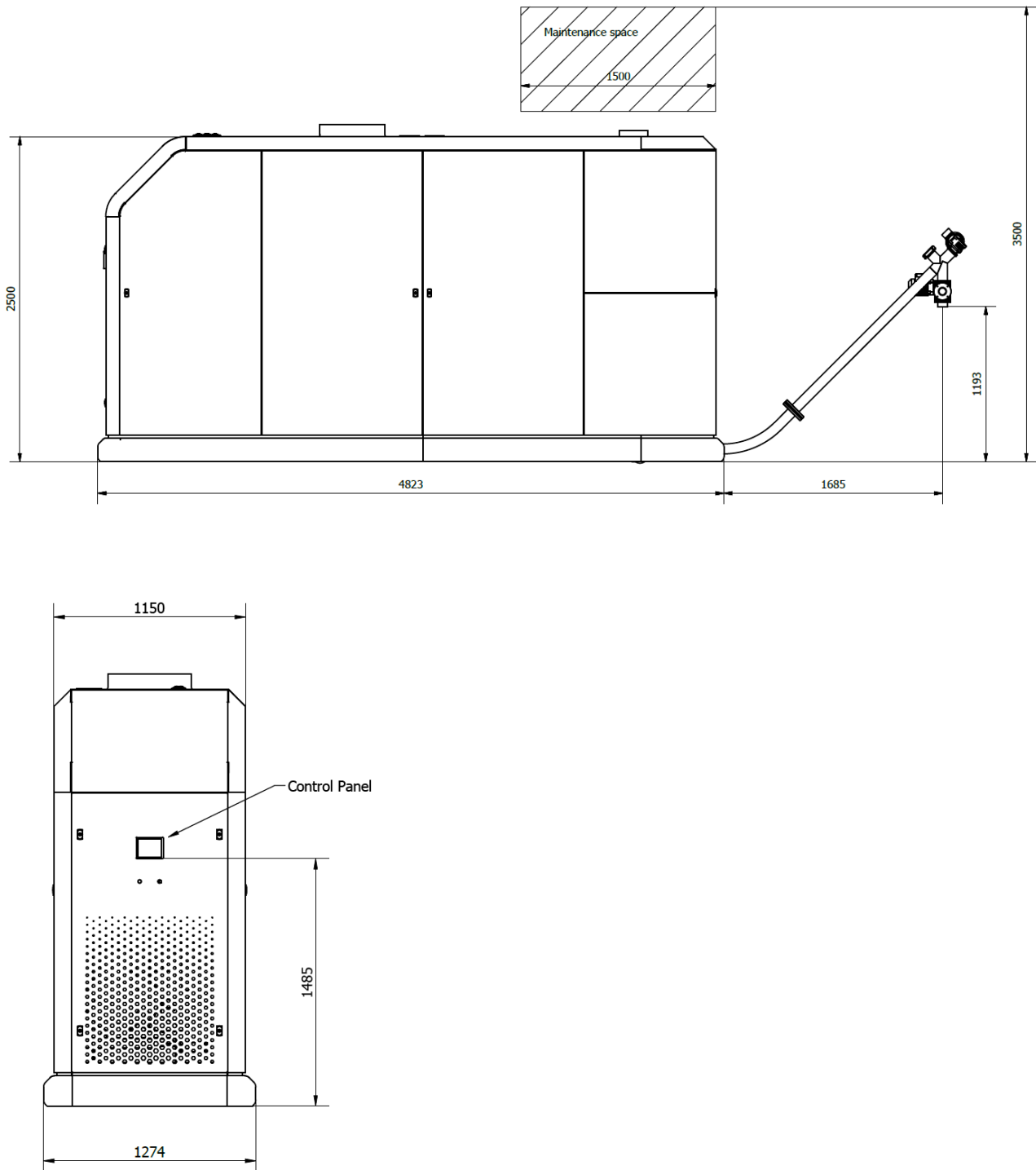
# Technical specification and design values

## Volter 40 Indoor

*All data in this datasheet are subject to change. Volter Oy reserve right to change data without notice. All values are design values. Volter units are CE-marked. Any other certifications are out of scope. Volter units are designed to run on wood chips (specification to be supplied by Volter). Any other fuel use is on purchaser responsibility. Purchaser understands the fluctuation of output in biomass energy production applications. The output stability is not comparable to use of homogenous fossil fuels.*

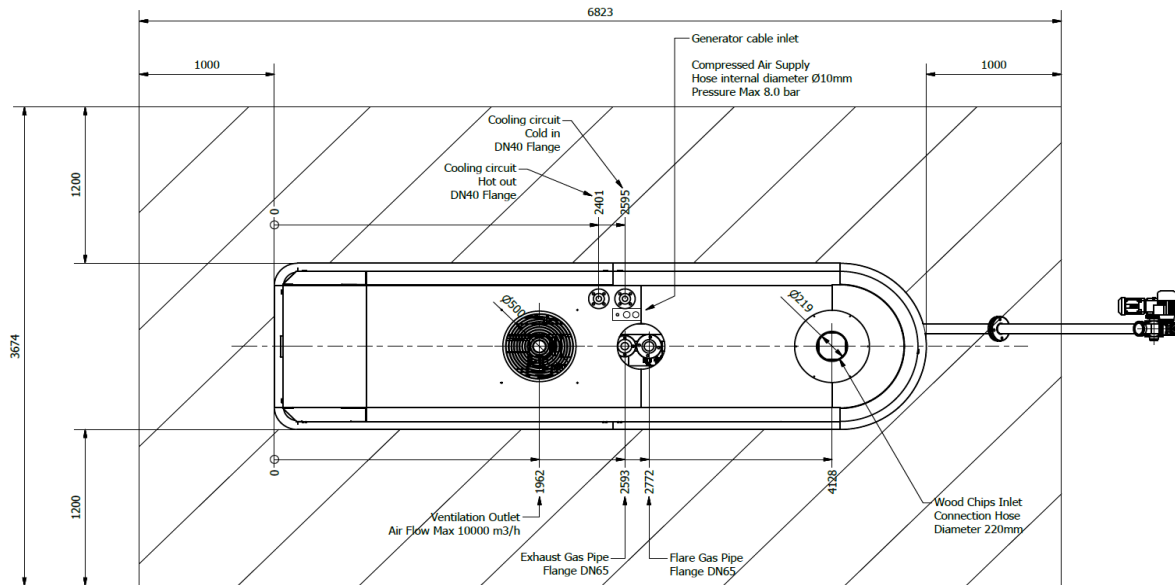


Specification		
Model	Volter 40 Indoor	
Max output power, electrical	40	kW
Max output power, heat	100	kW
Electrical output can be adjusted	30...100	%
Maximum annual run time approx.	7 800	hours
Certificates	CE-marked product	

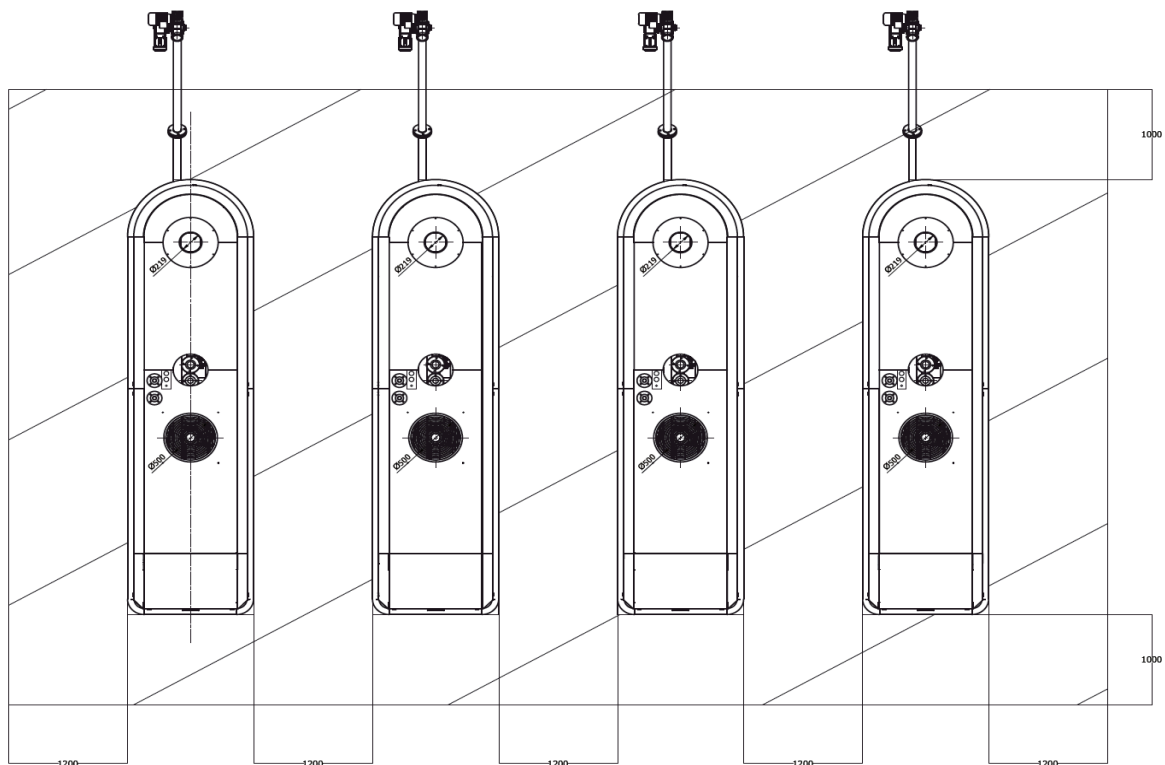
**Dimensions**


## Required maintenance spaces

### Single installation



### Multiple installations



Dimensions			
Weight	4 500	kg	
Length	4 820	mm	
Height	2 500	mm	
Width	1 270	mm	
Space requirements (operation and maintenance)			
Length	6 830	mm	
Height	3 500	mm	
Width	3 680	mm	
Cooling fan outlet diameter	500	mm	
Room	Closed, dry		
Explosion protection	Machine produces and use a potentially explosive gas		
Safety	1 pcs portable carbon monoxide detector included		
Fire protection	Automatic fire protection system recommended		
Room temperature	5...40	°C	
Relative humidity	5...90	%	non-condensing
Air flow for plant cooling, max.	10 000	m <sup>3</sup> /h	
Max. back pressure for ventilation pipe	20	Pa	with standard cooling fan
Heat connection			
Flange sizes	DN40		
Input temperature	35...55	°C	max 65 °C
Output temperature	70...80	°C	max 85 °C
Pressure drop	10,17	kPa	
Max. flow approx.	1,4	l/s	depending of fluid mixture
Requirements for compressed air			
Air hose inner diameter	10	mm	
Consumption approx.	1...2	NI/s	
Inlet pressure	8	bar	
Quality	Class 5		ISO 8573-1, without lubrication

**Engine exhaust gas**

Exhaust outlet flange	DN65		
Exhaust gas temperature approx.	500...650	°C	Heat exchanger bypassed
Exhaust gas temperature approx.	160...200	°C	After heat exchanger
Exhaust gas quantity approx.	305	kg/h	
Maximum allowed back pressure	15 000	Pa	

**Flare**

Flare outlet flange	DN65		
Maximum pipe length.	10	m	with standard fan
Flare gas temperature approx.	400...550	°C	max. 650°C
Flare gas quantity approx.	46	kg/h	
Flare gas quantity approx.	50	Nm <sup>3</sup> /h	

**Grid feeding unit**

Manufacturer	Nocart Oy		
Weight	200	kg	
Length	500	mm	
Width	600	mm	
Height	1 800	mm	
Voltage	400	VAC	
Frequency	50	Hz	
Current	86	A	
Type	Parallel to grid		

**Electrical consumption**

Plant own consumption approx.	1,5...2	kW	
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**Ash**

Ash output dimension	DN65		
Ash produced approx.	500	l/week (approx. 1...2 % from fuel input) full power	
Ash output temperature	50...400	°C	

**Woodgas**

Average composition approx.

CO	25	%
H <sub>2</sub>	17	%
CO <sub>2</sub>	8	%
CH <sub>4</sub>	2,5	%
N <sub>2</sub>	47,5	%

Heating value approx. 5,75 MJ/Nm<sup>3</sup>**Gas engine**

Manufacturer	Agco power	
Model	84G	
Cylinders	6	
Displacement	8,4	L
Naturally aspirated	Y	

**Generator**

Manufacturer	ABB	
Model	M2BA 225 SMB4	
Type	3-phase squirrel cage motor	
Voltage	400	VAC
Frequency	50	Hz
Power	45	kW
Current	83,9	A
Speed	1 479	rpm
cos. phi	0,83	
Cooling	air	

**Internet connection**

Recommended	Fixed ADSL
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**SMS-alarms**

SIM-card size	Standard SIM card
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**Fuel and consumption**

Fuel	Wood chips	see requirements for fuel
Fuel feed inlet diameter	220 mm	
Fire protection	Automatic fire protection system recommended	
Fuel consumption approx.	4,5 m <sup>3</sup> /day	full power
Fuel consumption approx.	37,5 kg/h	full power

**Requirements for fuel**

The classification of origin and sources of solid biofuels are based on the International Standard SFS-EN ISO 17225-1, Solid biofuels. Fuel specifications and classes. Part 1: General requirements

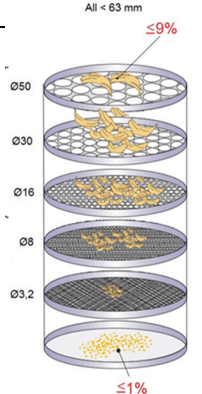
<b>1. Woody biomass</b>	1.1 Forest, plantation and other virgin wood
	1.1.1 Whole trees without roots
	1.1.1.1 Broad-leaf
	1.1.1.2 Coniferous
	1.1.3 Stemwood
	1.1.3.1 Broad-leaf with bark
	1.1.3.2 Coniferous with bark
	1.1.3.3 Broad-leaf without bark
	1.1.3.4 Coniferous without bark

**Forest, plantation and other virgin wood**

Forest, plantation and other virgin wood in this group may only have been subjected to size reduction, debarking, drying or wetting. Forest, plantation and other virgin wood includes wood from forests, parks, gardens, plantations and from short rotation forests and coppice.

Wood chips needs to be clean so in cannot include impurities like: Dirt, sand, rocks, metal, etc. Wood chips needs to be natural (untreated). Wood chip particle size needs to be square like not stick. Species that has been tested with good experiences are: birch, pine, spruce, aspen.

**Specification of properties for wood chips**

Particle size			
Coarse fraction	$45 \leq P \leq 63 \text{ mm}$	$\leq 10 \text{ w-}\%$	
Main fraction	$32 \leq P \leq 45 \text{ mm}$	$> 70 \text{ w-}\%$	
Medium fraction	$16 \leq P \leq 32 \text{ mm}$	$\leq 10 \text{ w-}\%$	
Small fraction	$3,15 \leq P \leq 16 \text{ mm}$	$\leq 10 \text{ w-}\%$	
Fine fraction	$< 3,15 \text{ mm}$	$\leq 1,0 \%$	

Physical and chemical properties		
Moisture, M (w-% as received)	M15 ( $\leq 15 \%$ )	ISO 18134-1, ISO 18134-2
Net calorific value, Q (as received)	18,7 MJ/kg ( $\geq 5,2 \text{ kWh/kg}$ )	
Ash, A (w-% of dry basis)	A1.0 ( $\leq 1,0 \%$ )	ISO 18122
Nitrogen, N (w-% of dry basis)	N0.5 ( $\leq 0,5 \%$ )	ISO 16948
Sulfur, S (w-% of dry basis)	S0.04 ( $\leq 0,04 \%$ )	ISO 16994
Chlorine, Cl (w-% of dry basis)	Cl0.02 ( $\leq 0,02 \%$ )	ISO 16994
Potassium, K (w-% of dry basis)	K0.07 ( $\leq 0,07 \%$ )	EN 15105:2011